

# Work Order ID 95579

**\*95579\***

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Item ID: D4617-045

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Clamp Assembly

Stop **\*NS2\***

Start Date: 1/14/2013 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 1/15/2013 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals: Process Plan: *MUC*

Date: *13-1-14*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4617	A

100	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

**\*100\***

Packaging Memo 0.00

Packaging

*8*

*FF*  
*13-10-04*

110		0.00							
-----	--	------	--	--	--	--	--	--	--

**\*110\***

Small Fab Memo 0.00

Small Fab

*8*

*FF*  
*13-10-04*

120	QC5- Inspect part completeness to step on W/O	0.00							
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**\*120\***

QC Memo 0.00

Quality Control

DAS

27

9-89

*13/07*

*8*

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## Quality Control

8/

**DAS  
26  
9-89**

B-10-7

AD/BS 13-10-9  
UNE  
13-10-05

# Picklist Print

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Work Order ID: 95579  
Parent Item: D4617-045  
Parent Item Name: Clamp Assembly

Start Date: 1/14/2013 Required Date: 1/15/2013  
Start Qty: 8.00 Required Qty: 8.00

Comments: IPP REV:A 12.04.13 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-14A Bolt		Purchased	No			100	Each	1,392.0000	3	24		FF 13-10-04	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		5							
				122141		5							
				ST357		37							
				115374		1							
				123352		36							
				ST514		750							
				123900		150							
				124215		600							
				ST517		600							
				124221		600							
D4617-5 Clamp Body		Manufactured	No			100	Each	12.0000	1	24 8		FF 13-10-04	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST114	107002	12							
				94731		12							
D4617-7 Clamp Half		Manufactured	No			100	Each	12.0000	1	8		FF 13-10-04	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST115		12							
				94522		12							
MS21044N4 Nut		Purchased	No			100	Each	64.0000	3	24		FF 13-10-04	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA	126254	64							
				121464		64							

# Picklist Print

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Work Order ID: 95579

Parent Item: D4617-045

Parent Item Name: Clamp Assembly

Start Date: 1/14/2013

Required Date: 1/15/2013

Start Qty: 8.00

Required Qty: 8.00

MS22034-4 Purchased No 100 Each 12.0000 1 8

FOOT

FF 13-10-04

Location

Loc Qty

Loc Code

ST323

12

124186

12

NAS1149C0463R

Purchased

No

100

Each

864.0000

Washer

15 40 13-10-04

FF 13-10-04

Location

Loc Qty

Loc Code

FP001

180

119097

180

ST292

684

119097

84

123248

400

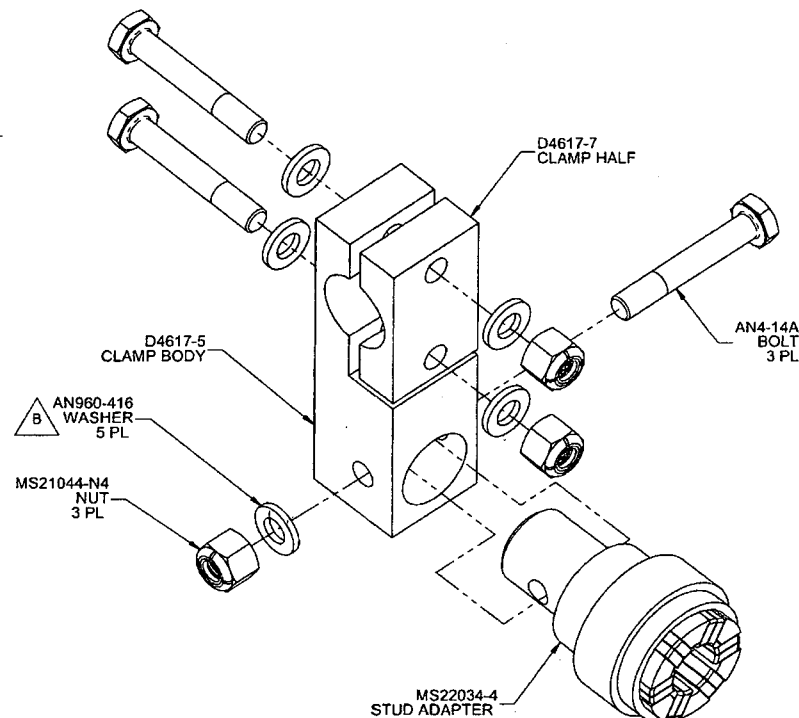
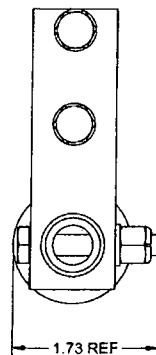
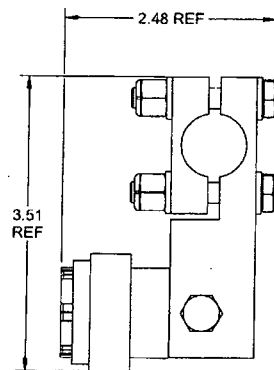
123355

200

40

ITEM	QTY -045	P/N	DESCRIPTION
	X	D4617-045	CLAMP ASSEMBLY
1	1	D4617-5	CLAMP BODY
2	1	D4617-7	CLAMP HALF
3	3	AN4-14A	BOLT
4	5	AN960-416	WASHER
5	3	MS21044-N4	NUT
6	1	MS22034-4	STUD ADAPTER

#95579  
P/B-10-01



**D4617-045 CLAMP ASSY**

**RELEASED**  
2012-05-17  
M

- NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: PER DART QSI044 6.6  
 7) WEIGHT: 0.5 lbs

DESIGN	RP	<b>DART AEROSPACE LTD</b>	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4617</b>	REV. B
MFG. APPR.	<i>[Signature]</i>		SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		<b>EMERGENCY ESCAPE LADDER</b>	NTS
DATE	12.05.01	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR LOANED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	